

PAILUNG MACHINE DISPLAY

CONNECTIONS to AC DRIVE (ALTIVAR and SCHNIEDER)

- 1. Connect LI4 wire (for 0V reference) to COM (upper 4 pin connector, 2nd point from left).
- 2. Connect LI5 wire (for 10V reference) to AI2 (lower 4 pin connector, 4th point from left).
- 3. Take out LI3 and LI6 wires and left them unconnected, but put isolation tape on it.

